



Chromazone Pigments Solvent Compatibility Chart

Solvent Name	Compatible With:		
	Chromazone Powder	Chromazone Slurry	Kromagen Concentrate
Isopropanol	3	2	2
Toluene	1	1	5
Water	1	1	1
Xylene	1	1	4
Dichloromethane	5	4	
Acetone	4	4	4
PMA	3	4	4
MEK	6	4	4
Ethyl Acetate	3	4	4
Butyl Acetate	6	5	4
Propyl Acetate	4	5	4
Ammonia	4	4	1
Monoethanol amine	3	3	
Isobutanol	1	1	4
Ethanol	4	4	4
Glycols	3	3	
Butanediol	5	5	
Methyl Pyrrolidone	4	4	4
Mineral Spirits	1	5	4
White Spirits	1	5	5
high chain ketones	3	3	4
DMF	3	5	
high chain alcohols	1	1	5
high chain acetates	1	5	4
naphta	3	5	4
silicones	1	1	5
banana oil	3	5	
Butanone Oxime	1	1	4

Key:

1	Compatible
2	Compatible if used in dilution 50/50 with H2O and less than 10% of overall volume
3	Compatible if used in volumes less than 5%
4	Not Compatible
5	Not Known
6	Limited Evidence of Short Term Stability

**ALL APPLICATIONS USING COLOR-CHANGING PIGMENTS AND INKS
OF ANY KIND SHOULD BE THOROUGHLY TESTED PRIOR TO APPROVAL FOR PRODUCTION**
The Chart above serves as a guideline only and is not a guarantee of compatibility